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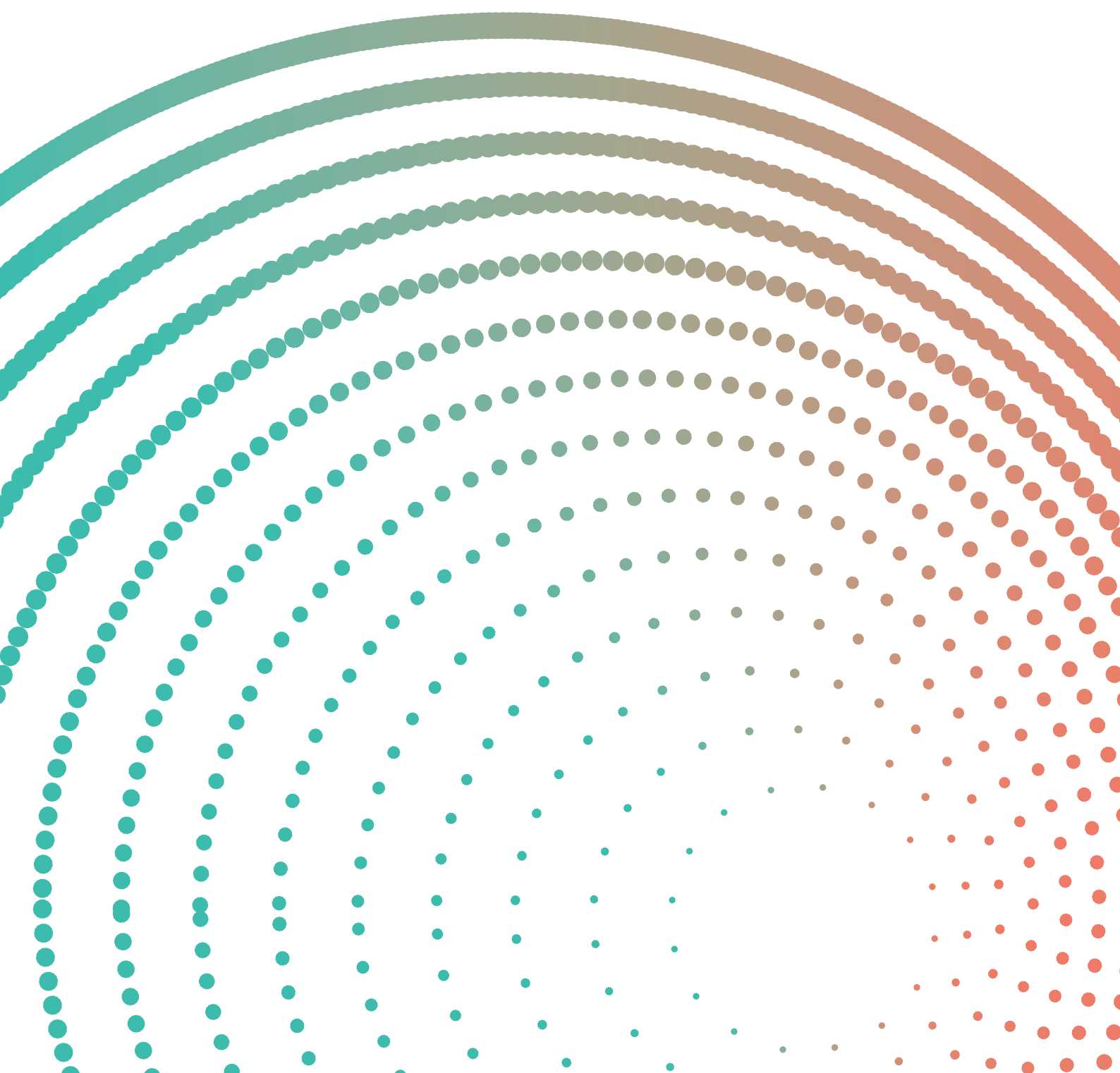
# Flotation Circuit Optimisation

**MOLY**COP

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Laboratory Services

Process Optimisation



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## General Services

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- Physical and chemical characterization of minerals
- Mineralogical characterisation
- Rougher float tests
- Open and closed loop tests
- Selection tests and optimization of reagents
- Selection tests and characterisation of defoamers
- Sedimentation tests
- Rheological tests
- Selection tests and optimisation of flocculants and/or coagulants
- Analysis by X-ray Fluorescence (FRX)
- Optimization through DOE and RSM.





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## Mineral Characterisation

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Prior to all our studies, a detailed characterization of the head mineral:

- Humidity
- Specific gravity
- Chemical analysis
- Granulometric analysis
- Pulp natural pH
- Lime consumption.

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## Batch Flotation Tests

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Support to clients in planning, carrying out and metallurgical analysis of the main flotation tests on a laboratory scale.

**Rougher float tests:**

- Effect of the type and dose of reagents (collectors, foaming agents, dispersants, depressants, etc.)
- Effects pH, P80, percentage of solid, type of water (process, sea, osmosis)

**Flotation kinetic tests:**

- Determination of the kinetic constant (K) and maximum recovery (Rmax).

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## Cycle Float Tests

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**Open and closed cycle flotation tests:**

- Evaluate the design of the flow sheet and the set of flotation reagents (collectors, frothers, dispersants, depressants, etc.)
- Produce a metallurgical projection for a study sample.

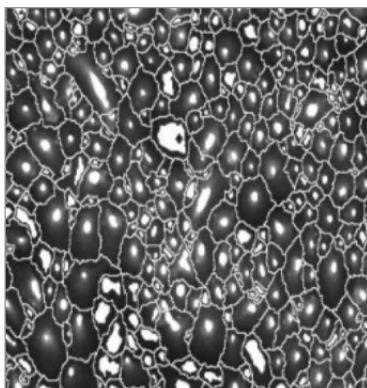
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## Characterisation of Sparkling

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**The Bubble Sizer is a portable device that is used to:**

- Determine size and distribution of bubbles and  $J_g$  (superficial velocity of gas) in flotation cells
- Determine the optimal dose of sparkling wine for improve foam stability and grade of concentrated.



## X-Ray Fluorescence Analysis

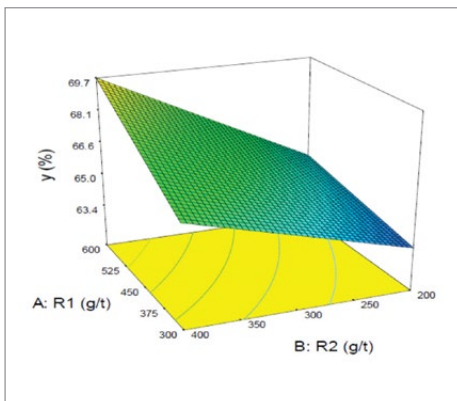


### FRX Bruker S1 TITAN Portable Pistol:

- Fast and secure analysis
- Manufacture and calibration of own curves
- Improved measurement accuracy
- Improved detection limits



## Optimization of Processes Through DOE and RSM



### Application of design of experiments (DOE) and statistical techniques for the planning of test programs and analysis of results:

- Full Factorial Design ( $2^n$ )
- Fractional Factorial Design ( $2^{n-1}$ )
- Composite Central Design (CCD)
- Response Surface Methodology (RSM)



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## Specific Services of Investigation and Development

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### Comprehensive optimisation in grinding and flotation:

- Research to optimise the grinding and flotation process through the chemical study of mineral pulp (Eh, pH, Dissolved Oxygen, etc.)
- Optimization of the flotation process
- Research to optimise flotation process variables, such as:  
Doses and types of reagents, granulometry, lime consumption, percentage of solids, etc.

### Optimization in the flotation of altered minerals (clays, oxides, soluble copper, etc.):

- Research to optimize recovery and grade in altered minerals
- Decreased consumption of lime in acid minerals
- Mitigation of the effect of clays.

### Control of impurities in collective and selective flotation concentrates:

- Zinc removal in copper concentrates
- Pyrite removal in copper concentrates.

### Characterization of frothers and study of hydrodynamics of flotation cells:

- Characterisation of sparkling wines through the Molycop methodology
- Evaluation of hydrodynamics of flotation cells to optimise the use and dosing of foaming agents.



Visit our website if you would like any further information or just get in touch – we're here to answer any of your questions.



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